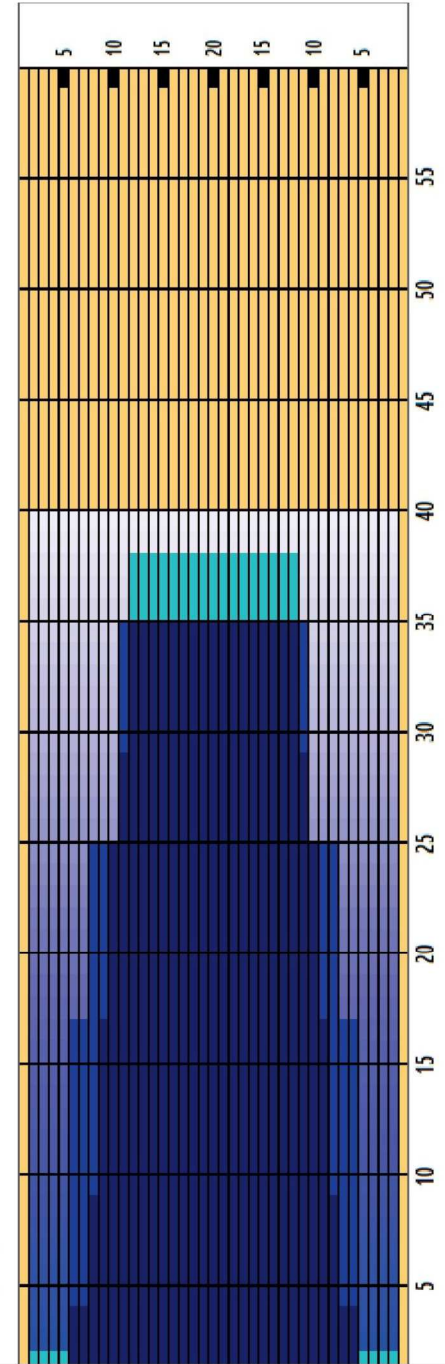


Oil Pattern Distance	40	Reverse Brush Drop	35	Oil Per Board	50 ul
Forward Oil Total	21.5 mL	Reverse Oil Total	9 mL	Volume Oil Total	30.5 mL
Tank Configuration	A Only	Tank A Conditioner	KEGEL	Tank B Conditioner	KEGEL

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	3	10	111	0.0	2.8	2.8	5550
2	6L	6R	1	14	29	2.8	4.7	1.9	1450
3	8L	8R	2	18	50	4.7	9.8	5.1	2500
4	9L	9R	3	18	69	9.8	17.4	7.6	3450
5	10L	10R	3	18	63	17.4	25.0	7.6	3150
6	11L	11R	3	10	57	25.0	29.2	4.2	2850
7	12L	12R	3	22	51	29.2	38.5	9.3	2550
8	2L	2R	0	30	0	38.5	40.0	1.5	0

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	0	40.0	35.0	-5.0	0
2	11L	11R	4	18	76	35.0	24.8	-10.2	3800
3	8L	8R	3	18	75	24.8	17.2	-7.6	3750
4	6L	6R	1	14	29	17.2	15.3	-1.9	1450
5	2L	2R	0	10	0	15.3	0.0	-15.3	0



Cleaner Ratio Main Mix                      NA      Forward     

Cleaner Ratio Back End Mix                NA      Reverse       

Cleaner Ratio Back End Distance         NA      Combined    

Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100

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Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	6.84	1.48	1	1	1.48	6.84

