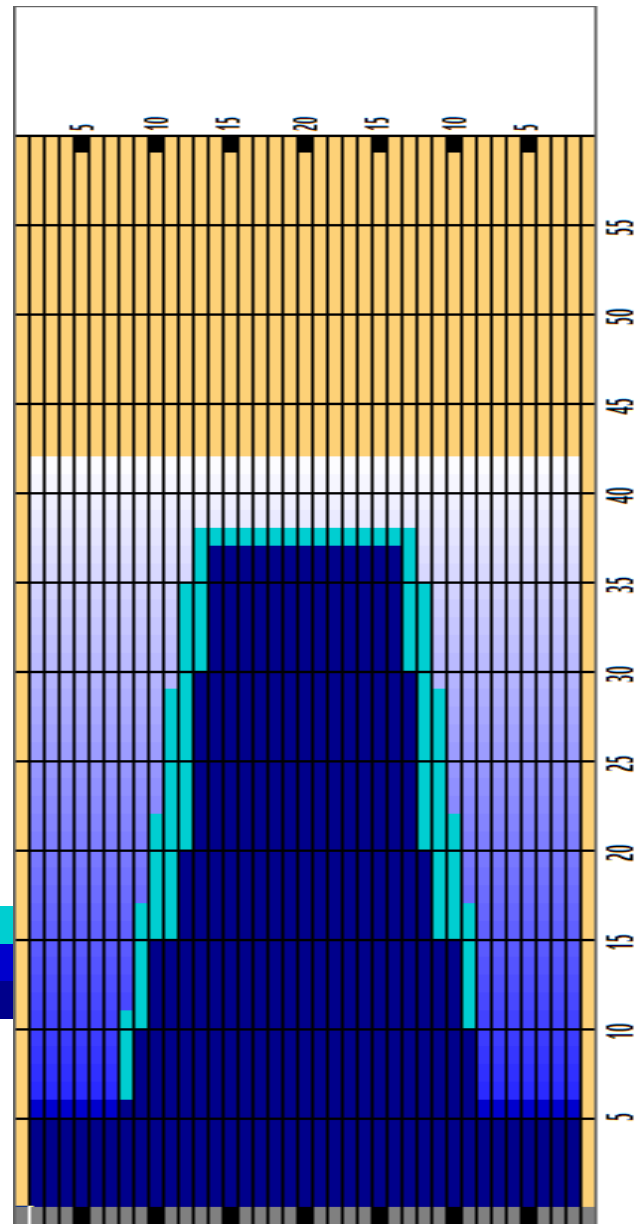


Oil Pattern Distance	42	Reverse Brush Drop	37	Oil Per Board	50 ul
Forward Oil Total	20.9 mL	Reverse Oil Total	13.35 mL	Volume Oil Total	34.25 mL
Tank Configuration	N/A	Tank A Conditioner	ICE	Tank B Conditioner	ICE

	START	STOP	LOADS	MICS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	4	50	14	3	A	148	0.0	5.9	5.9	7400
2	8L	9R	3	50	14	3	A	72	5.9	11.8	5.9	3600
3	9L	9R	3	50	14	3	A	69	11.8	17.7	5.9	3450
4	10L	10R	2	50	18	3	A	42	17.7	22.8	5.1	2100
5	11L	11R	2	50	22	3	B	38	22.8	29.0	6.2	1900
6	12L	12R	2	50	22	3	B	34	29.0	35.2	6.2	1700
7	13L	13R	1	50	22	3	B	15	35.2	38.3	3.1	750
8	2L	2R	0	50	26	3	B	0	38.3	41.0	2.7	0
9	2L	2R	0	50	30	3	B	0	41.0	42.0	1.0	0

	START	STOP	LOADS	MICS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	50	30	3	B	0	42.0	37.0	-5.0	0
2	14L	14R	2	50	26	3	B	26	37.0	29.7	-7.3	1300
3	13L	13R	3	50	22	3	B	45	29.7	20.4	-9.3	2250
4	12L	12R	2	50	18	3	B	34	20.4	15.3	-5.1	1700
5	10L	10R	2	50	18	3	B	42	15.3	10.2	-5.1	2100
6	9L	9R	2	50	14	3	B	46	10.2	6.3	-3.9	2300
7	2L	2R	2	50	14	3	B	74	6.3	2.4	-3.9	3700
8	2L	2R	0	50	14	3	B	0	2.4	0.0	-2.4	0



Cleaner Ratio Main Mix 7:1 Forward
 Cleaner Ratio Back End Mix 7:1 Reverse
 Cleaner Ratio Back End Distance 59 Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	5	1.76	1.01	1.01	1.83	5

