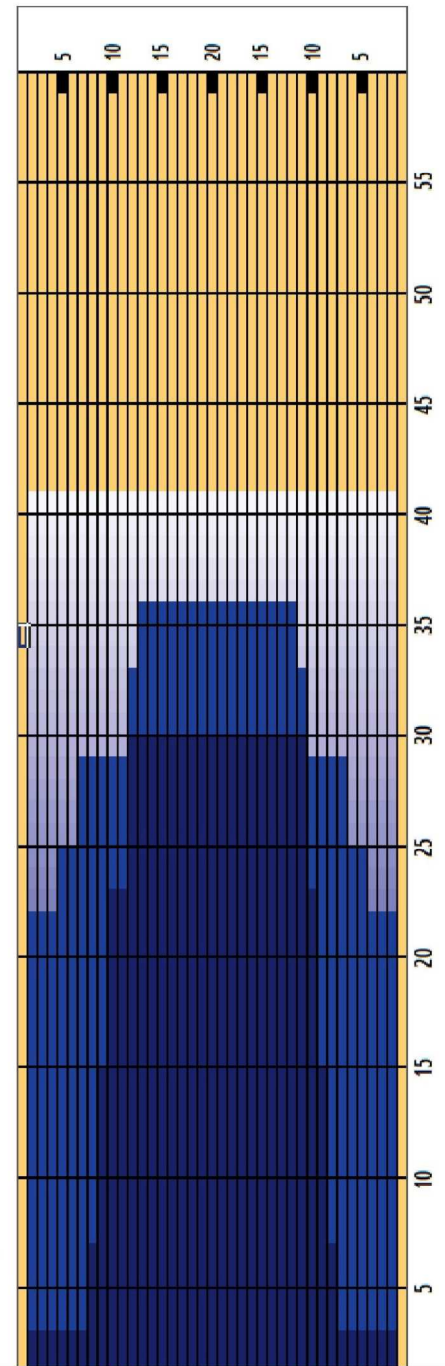


| | | | | | |
|----------------------|-----------------|--------------------|-----------------|--------------------|----------------|
| Oil Pattern Distance | 41 | Reverse Brush Drop | 36 | Oil Per Board | 50 ul |
| Forward Oil Total | 17.35 mL | Reverse Oil Total | 15.15 mL | Volume Oil Total | 32.5 mL |
| Tank Configuration | A Only | Tank A Conditioner | KEGEL | Tank B Conditioner | KEGEL |

| | START | STOP | LOADS | SPEED | CROSSED | START | END | FEET | T.OIL |
|---|-------|------|-------|-------|---------|-------|------|------|-------|
| 1 | 2L | 2R | 3 | 14 | 111 | 0.0 | 3.9 | 3.9 | 5550 |
| 2 | 8L | 8R | 2 | 14 | 50 | 3.9 | 7.8 | 3.9 | 2500 |
| 3 | 9L | 9R | 3 | 18 | 69 | 7.8 | 15.4 | 7.6 | 3450 |
| 4 | 10L | 10R | 3 | 18 | 63 | 15.4 | 23.0 | 7.6 | 3150 |
| 5 | 12L | 11R | 3 | 18 | 54 | 23.0 | 30.6 | 7.6 | 2700 |
| 6 | 2L | 2R | 0 | 18 | 0 | 30.6 | 41.0 | 10.4 | 0 |

| | START | STOP | LOADS | SPEED | CROSSED | START | END | FEET | T.OIL |
|---|-------|------|-------|-------|---------|-------|------|-------|-------|
| 1 | 2L | 2R | 0 | 10 | 0 | 41.0 | 36.0 | -5.0 | 0 |
| 2 | 13L | 12R | 2 | 10 | 32 | 36.0 | 33.2 | -2.8 | 1600 |
| 3 | 12L | 11R | 3 | 10 | 54 | 33.2 | 29.0 | -4.2 | 2700 |
| 4 | 7L | 7R | 3 | 10 | 81 | 29.0 | 24.8 | -4.2 | 4050 |
| 5 | 5L | 5R | 2 | 10 | 62 | 24.8 | 22.0 | -2.8 | 3100 |
| 6 | 2L | 2R | 2 | 10 | 74 | 22.0 | 19.2 | -2.8 | 3700 |
| 7 | 2L | 2R | 0 | 10 | 0 | 19.2 | 0.0 | -19.2 | 0 |

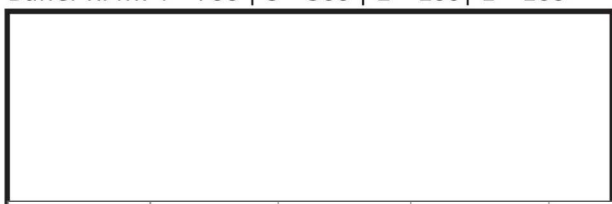


Cleaner Ratio Main Mix NA Forward

Cleaner Ratio Back End Mix NA Reverse

Cleaner Ratio Back End Distance NA Combined

Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



| Item | 3L-7L:18L-18R | 8L-12L:18L-18R | 13L-17L:18L-18R | 18L-18R:17R-13R | 18L-18R:12R-8R | 18L-18R:7R-3R |
|------------------|----------------|----------------|-----------------|-----------------|----------------|----------------|
| Description | Outside:Middle | Middle:Middle | Inside:Middle | Middle:Inside | Middle:Middle | Middle:Outside |
| Track Zone Ratio | 3.82 | 1.49 | 1 | 1 | 1.37 | 3.82 |

