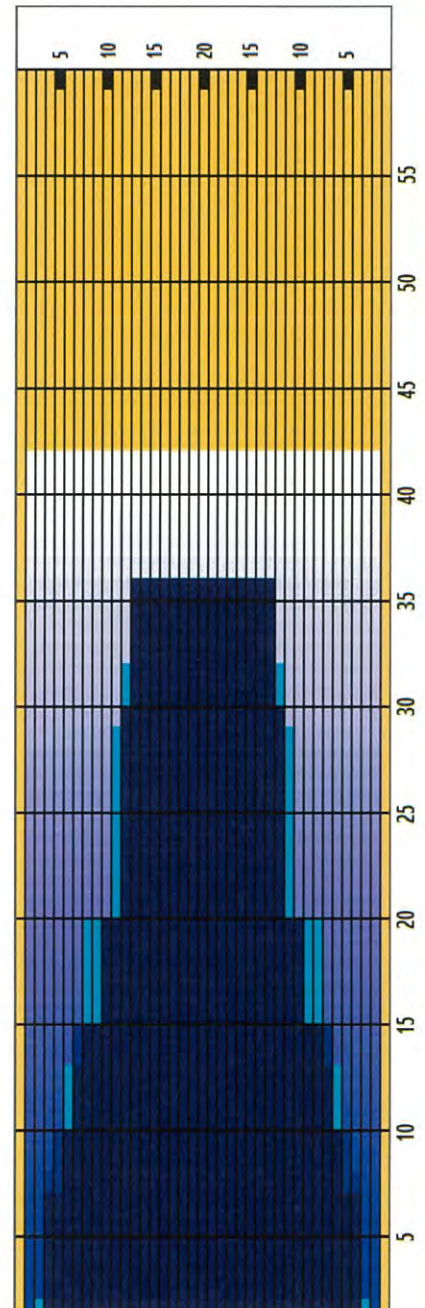


Oil Pattern Distance	42	Reverse Brush Drop	36	Oil Per Board	50 ul
Forward Oil Total	16.75 mL	Reverse Oil Total	12.05 mL	Volume Oil Total	28.8 mL
Tank Configuration	A Only	Tank A Conditioner	CURRENT	Tank B Conditioner	CURRENT

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	1	14	37	0.0	0.0	0.0	1850
2	3L	3R	1	18	35	0.0	2.5	2.5	1750
3	4L	4R	2	18	66	2.5	7.6	5.1	3300
4	6L	6R	2	22	58	7.6	13.8	6.2	2900
5	8L	8R	2	22	50	13.8	20.0	6.2	2500
6	11L	11R	3	22	57	20.0	29.3	9.3	2850
7	12L	12R	1	26	17	29.3	32.9	3.6	850
8	13L	13R	1	26	15	32.9	36.5	3.6	750
9	2L	2R	0	30	0	36.5	42.0	5.5	0

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	0	42.0	36.0	-6.0	0
2	13L	13R	2	22	30	36.0	29.8	-6.2	1500
3	12L	12R	3	22	51	29.8	20.5	-9.3	2550
4	10L	10R	2	18	42	20.5	15.4	-5.1	2100
5	7L	7R	2	18	54	15.4	10.3	-5.1	2700
6	5L	5R	1	18	31	10.3	7.8	-2.5	1550
7	4L	4R	1	14	33	7.8	5.9	-1.9	1650
8	2L	2R	0	14	0	5.9	0.0	-5.9	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



This Pattern Up Loaded From Slot # 18 In Lane Machine On 9/10/2013 11:40 AM

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle:Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	3.87	1.58	1	1	1.58	3.87

